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From:

Jeffrey S. Bergman/tlw

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Revocation and Substitution of Power of Attorney

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NOTES/COMMENTS:

1. Patent Application/Serlal No.:

11/981,392

Patent No.

7,608,745

Attorney Docket No:

17421/068002

Patent Application/Serial No.:

10/202,702

Patent No.

6,759,562

Attorney Docket No:

17421/066001

3. Patent Application/Serial No.:

10/620,186

Patent No.

7,214,841

Attorney Docket No:

17421/069001

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Name of Assignce:

ABB LUMMUS GLOBAL INC.

Address of Assignee: 1515 Broad Street

Bloomfield, New Jersey 07003-3096

Commissioner for Patents P. O. Box 1450 Alexandria, VA 22313-1450

REVOCATION AND SUBSTITUTION OF POWER OF ATTORNEY UNDER 37 C.F.R. §1.36

Dear Sir:

Pursuant to 37 C.F.R. §1.36, ABB LUMMUS GLOBAL INC., the assignee of the patent application listed on the attached APPENDIX A, revokes all previous powers of attorney in the patent applications listed on the attached APPENDIX A, hereby appoints the following attorneys and/or agents assigned to the Customer Number listed below to prosecute the patent applications listed on the attached APPENDIX A, and to transact all business in the U.S. Patent and Trademark Office connected therewith:

Customer Number 80911

Please direct all correspondence and telephone calls concerning the patent applications listed on the attached APPENDIX A to:

Please use address associated with PTO Customer Number 80911.

Please direct telephone calls to: Jeffrey S. Bergman (713) 228-8600.

Please direct facsimiles to: (713) 228-8778.

The undersigned (whose title is supplied below) is empowered to sign this certificate on behalf of the above-identified assignee.

The undersigned hereby declares that all statements made herein of the undersigned's own knowledge are true, that all statements made on information and belief are believed to be true, and further, that these statements are made with the knowledge that willful false statements, and the like so made, are punishable by fine or imprisonment, or both, under Section 1001, Title 18 of the United States Code.

Signature:

Darle

Dated:

12 Oct 09

Printed Name:

Helion H. Sardina

Title:

General Manager

APPENDIX A

1. Patent Application/Serial No.: 11/981,392

Patent No. 7,608,745

Title: PROCESS FOR THE PRODUCTION OF

PROPYLENE AND ETHYLBENZENE FROM

DILUTE ETHYLENE STREAMS

Filed: October 31, 2007

Assignec(s): ABB LUMMUS GLOBAL INC.

Assignment Reel / Frame 014202/0221 Attorney Docket No: 17421/068002

2. Patent Application/Serial No.: 10/202,702

Patent No. 6,759,562

Title: OLEFIN PLANT RECOVERY SYSTEM

EMPLOYING A COMBINATION OF CATALYTIC DISTILLATION AND FIXED BED CATALYTIC

STEPS

Filed: July 14, 2002

Assignee(s): ABB LUMMUS GLOBAL INC.

Assignment Reel / Frame 013312/0106 Attorney Docket No: 17421/066001

3. Patent Application/Serial No.: 10/620,186

Patent No. 7,214,841

Title: PROCESSING C4 OLEFIN STREAMS FOR THE

MAXIMUM PRODUCTION OF PROPYLENE

Filed: July 15, 2003

Assignee(s): ABB LUMMUS GLOBAL INC.

Assignment Reel / Frame 014691/0176 Attorney Docket No: 17421/069001